

## CNC PRODUCTION EQUIPMENT



Park's state-of-the-art, computer controlled Bihler forming machine has a 33 ton press and moveable forming slides for forming intricate, complex parts. Automated assembly can also be done here.



Park's CNC wireforming machines include laser inspection sensors and web cam monitoring which allows unattended running. Even with automated inspection, manual quality checks are made to insure quality.

## CUSTOMER SERVICE, IN EVERY SENSE, IS OUR PRIORITY

- > Park's customers range from small job shops to multi-national OEMs, including manufacturers of light fixtures, medical equipment, electrical switches, automotive equipment, and plastic injection and insert molded parts.
- > Material types include annealed spring steel, low carbon steel, 300 series and specialty stainless steel, galvanized steel, aluminum, brass, copper, phosphor bronze, various bi-metals, such as silver plated copper, and others.
- > Part size for flat stock is 0.005" to 0.070" thick, up to 3" wide, and up to 10" long.
- > Part size for wireforms is 0.026" to 0.187" diameter and up to 24" long.



Park's staff has designed and built special purpose machines, such as this fully automated servo driven strip fabricator. Another machine built by Park runs window frame spring clips at 35,000 parts/hour.

## PARK MANUFACTURING CORP.

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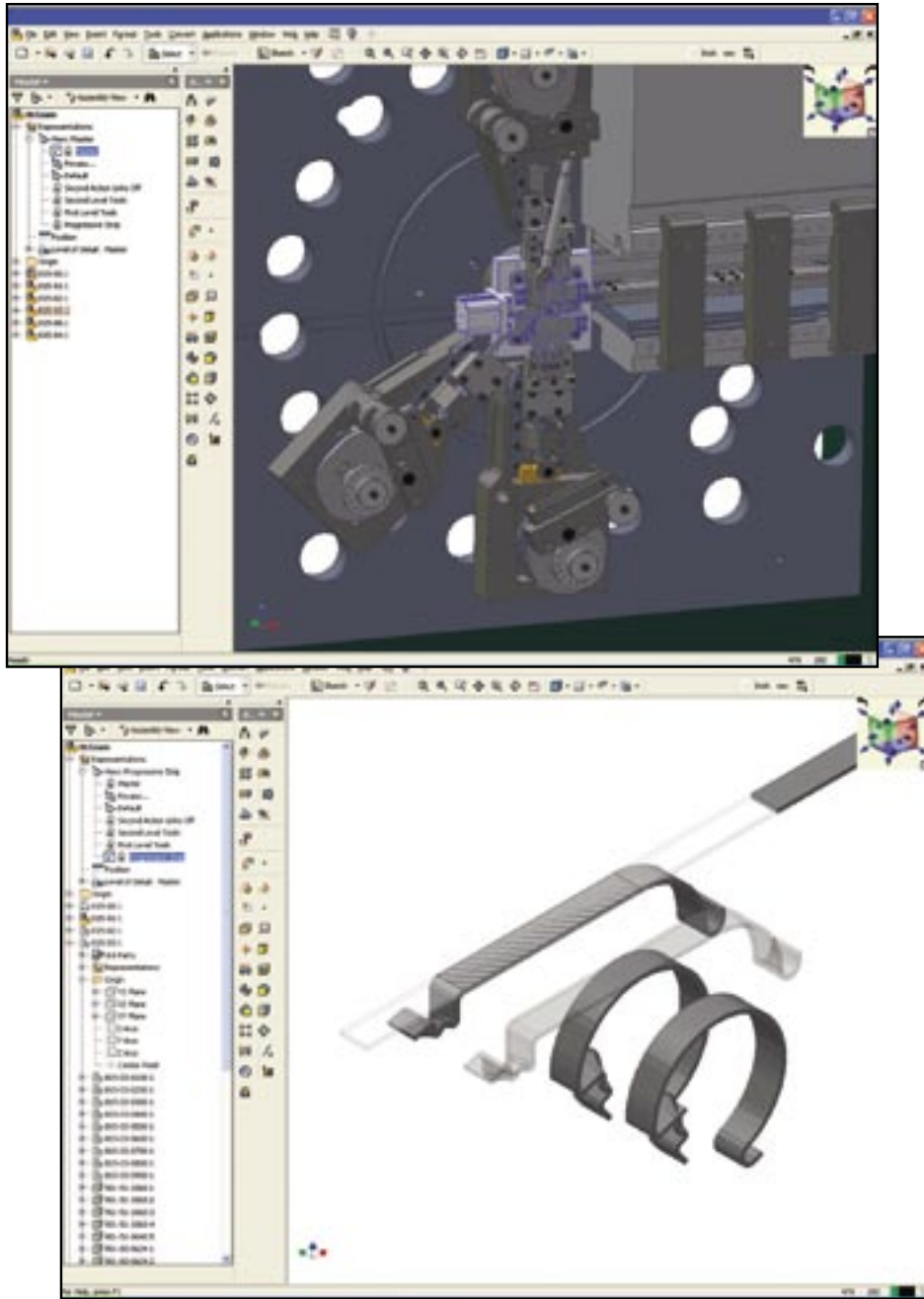
# PARK MANUFACTURING CORP.

## MANUFACTURERS OF METAL PARTS AND WIREFORMS



REGISTERED TO  
ISO 9001:2008

## TOOL ENGINEERING



Park designs its production tooling based on customer specifications using 3D CAD/CAM software. Park can reference tooling design from customer supplied 2D or 3D CAD files.

## TOOLROOM AND PROTOTYPE DEVELOPMENT



Park makes its tooling based on CAD models using CNC machine tools with milling (above) and EDM processes. Park's manual kick press stations (below) are used for quick turnaround, low volume production and making sample and prototype parts.



## QUALITY PLANNING AND CONTROL



Park's staff inspects all production to insure that customer specs and ISO 9001 standards are met (above).

Park's four slide machines form a variety of parts economically. Electronic machines controls and sensors are used to help insure quality.

